

STOP TODAY PLEASE

Work Order ID 55802

Monday, February 01, 2010 2:00:53 PM

Page 1

Item ID: D206-728-413

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube Protector

Start Date: 2/1/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 2/1/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: *UMP*

Date: 10-02-01 Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-413CHG001

S 10/02/01

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pick 4/01 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> S 10/02/01

(+2)

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Page 2

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Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-728-413 Location: _____ PPP Rev: DRAFT

Signature

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

2

Signature

UNF 10-02-d

Picklist Print

Monday, February 01, 2010 2:00:52 PM

Page 1

Work Order ID: 55802

Parent Item: D206-728-413

Parent Item Name: Skidtube Protector

Comments: Rev IPP: AE 05.10.19 New issue: KJ/EC

Start Date: 2/1/2010

Required Date: 2/1/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-08 38P Screw		Purchased	No			110	Each	2,482.000	76.0000	✓		

Warehouse
Location

Main Warehouse

ST	2482
110467	3
110552	479
110835	2000

AN960JD10L 138



Washer

Purchased No

120 Each 3,811.000 76.0000

Warehouse
Location

Main Warehouse

ST	3811
101291	16
105793	49
110985	3746

D3340-15 11



Center Skidtube Protector

Manufactured No

120 Each 19.0000 2.0000

Warehouse
Location

Main Warehouse

ST	19
25194	17
25600	2

M110552
~~M110830~~

M110985

25600

Picklist Print

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Parent Item: D206-728-413



Parent Item Name: Skidtube Protector

Start Date: 2/1/2010

Required Date: 2/1/2010

Comments: Rev. IPP: A 05.10.19 New issue KJ/EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3340-17
Aft Skidtube Protector

Manufactured No

120

Each

7.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

25195

7

D3340-19
Center Skidtube Protector

Manufactured No

120

Each

6.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

25196

6

REFERENCE ONLY

8

IIN-D407-728

Page 10 of 10

206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and 206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Date: 05.08.03